

A Convenient Preparation of Optically Active 1,1'-Binaphthyl-2,2'-diol
via Enzymatic Hydrolysis of the Racemic Diester

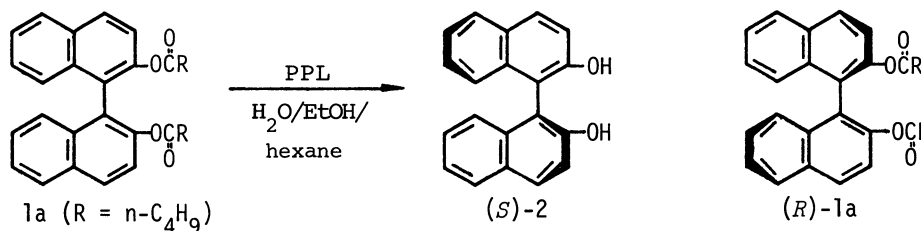
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Commercially available porcine pancreatic lipase can conveniently be utilized for a highly enantioselective hydrolysis of valeric acid diester of racemic 1,1'-binaphthyl-2,2'-diol to give the (*S*)-diol (95% ee at 46% conversion).

In the past few years, much attention has been centered on the asymmetric reaction by the use of axially dissymmetric biaryl skeleton as the chirality-recognizing unit.¹⁾ Although 1,1'-binaphthyl-2,2'-diol (2) has been one of the most successfully utilized biaryls,²⁾ conventional preparation of optically active 2, at least when needed in substantial quantities, still relies on tedious optical resolution via cyclic phosphoric acid ester of 2.^{3,4)} Recently, two groups have reported kinetic resolution of racemic diester of 2 via microbial hydrolysis.⁵⁾ Although the reaction proceeds with high enantioselectivity, it requires incubation of the substrate diester in nutrient medium under rather dilute conditions (1 mg substrate/ml medium) for a long period (10 d). Moreover, the handling of living microorganisms may not always be welcome to synthetic organic chemists.

Herein, we wish to report that a commercial porcine pancreatic lipase (PPL) preparation⁶⁾ can advantageously be utilized as an inexpensive, easy to handle, but highly enantioselective hydrolysis reagent for valeric acid diester 1a.⁷⁾ The reaction can simply be carried out by vigorously stirring an emulsion of 1a in EtOH/hexane/0.1 M phosphate buffer with PPL. In a typical run,⁸⁾ the reaction was terminated at 46% conversion (R.T., 20 h) to give (*S*)-2 of 95% ee as evidenced by HPLC⁹⁾ as well as optical rotation. It seems crucial that substrate diester 1 should be finely dispersed in the heterogeneous reaction system; diacetate (1b, R = CH₃), which precipitated out during the attempted preparation of the emulsion, was hardly hydrolyzed, but with high enantioselectivity to give (*S*)-2 (<95% ee).



Although the procedure requires the lipase in rather large quantities at present,¹⁰⁾ it may replace the conventional method for the preparation of optically active 2; scaling up of the process and efforts to develop a method for reuse of the lipase are in progress.

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References

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- 6) Purchased from Tokyo Kasei Kogyo Co., Ltd., and stored at 4 °C; specific activity, 10⁴ olive oil unit per g of solid.
- 7) Other lipase preparations, such as *Rhizopus delemars* from Tanabe Pharmaceutical Co., Ltd. (Talipase) and from Seikagaku Kogyo Co., Ltd., and *Candida cylindracea* from Meito Sangyo Co., Ltd. (lipase My), were far less active.
- 8) A solution of 1a (1.60 g, 3.52 mmol) in EtOH (4.7 ml) and hexane (1.5 ml) was ultrasonically agitated, to which was added 2.7 ml of 2 wt% aq polyvinyl alcohol solution¹¹⁾ followed by 26 ml of 0.1 M phosphate buffer (pH 7.4) to form an emulsion. To the vigorously stirred emulsion was added portionwise 3.2 g of PPL,⁶⁾ with taking care not to cause agglomeration. Stirring was continued at ambient temperature (25 – 27 °C) till the conversion reached 46% as monitored by HPLC⁹⁾; accumulation of the monoester was negligible (>2%).⁵⁾ The reaction was terminated by adding 200 ml of EtOH-acetone (1/1) to precipitate the enzyme. After bulk of the solvent was removed in vacuo, reaction products were taken into CH₂Cl₂ and treated as usual; chromatography on silica-gel column with CH₂Cl₂ as the eluent gave 380 mg of (*S*)-2 (95% ee, [α]_D²⁵ -33.6° (c 3.01, THF), mp 206.5 °C)¹²⁾ and 830 mg of (*R*)-1a (84% ee¹³⁾).
- 9) The HPLC was carried with a Pirkle Type 1-A column eluted with *i*-PrOH-hexane.
- 10) See footnote (10) of the following: G. Kirchner, M. P. Scollar, A. M. Klibanov, *J. Am. Chem. Soc.*, **107**, 7072 (1985).
- 11) Prepared by dissolving 1.85 g of Kurare PVA 117 and 150 mg of PVA 205 to make 100 ml solution.
- 12) Enantiomerically pure (*S*)-2; [α]_D²² -35.0° (c 1.18, THF), mp 209 – 210 °C.^{3a)}
- 13) Determined by HPLC after conversion to 2 by hydrolysis with KOH in aq EtOH.^{3a)}

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